

July 17, 2020

Supplier Quality Notification

Part Identification Marking Clarification

To our Valued Suppliers:

BAE Systems, Combat Mission Systems, (CMS), would like to **express notification** to our supply base of part identification marking clarifications being implemented. In an attempt to implement common concise direction a new BAE Systems, CMS Part Marking Guideline will be released.

Additionally, the Supplier Quality Assurance Manual, (SQAM), section 7.2 Part Identification Marking will be clarified and updated on the next SQAM release, revision 11.

Please see below for guidance:

Identify all parts using the criteria listed below. These part marking requirements are not applicable to electrical wiring harnesses, line replaceable units, electrical boxes, engines, transmissions, gear boxes, etc., or commercial parts. All commercial parts will be identified as defined on the commercial, Technical Data Package, (TDP).

Outside Special Processes, (OSP), will be marked per the Statement of Work, (SOW).

- All other parts are to be marked with the following criteria:
 - Part number as defined on the purchase order line item for the part.
 - Cage code as defined on the drawing as applicable.
 - Cage code of the producing supplier/vendor.
- The method will be as defined on the drawing:
 - If no method is defined use MIL-STD-130 as a guide for determining the marking/identification method.
 - The marking method cannot affect form, fit, or function of the part.
- The location will be as defined on the drawing:
 - If no location is defined the supplier is to determine the best marking location.
 - The marking location cannot affect form, fit, or function of the part.

The supplier shall comply to the above listed requirements. (If this identification is no longer visible after all finishing processes have been completed, the above information must be reapplied, with the identification method to be determined by the supplier, that identification process cannot affect form, fit or function of the part). Objective evidence must be made available upon request to support the original marking methods used.

If there are any questions, please submit a Vendor Information Request, (VIR), for clarification.