

March 29, 2021

Supplier Quality Notification

New Paint Color Exception Note

To our Valued Suppliers:

BAE Systems, Combat Mission Systems would like to provide **written notification** to our supply base of the revised Paint Color Exception Note attached to our purchase orders (PO).

Purpose of this Change

Due to the issues surrounding the interpretation of the current Paint Color Exception Note, non-conforming parts are still being delivered to BAE Systems. In an attempt to mitigate this issue, we have revised the Paint Color Exception Note, which now includes the following process approach for suppliers to follow:

- Confirm paint color requirements based upon the prime contract number;
- Confirm the general paint requirements if the above requirements do not apply; or
- If neither of the above requirements apply, please submit a [VIR](#) for clarification.

NOTE: This will **only take affect with new purchase orders or blanket/LTA releases** issued by BAE Systems. You will not see this change on any existing POs or existing blanket/LTA releases.

Below you will find the newly written Paint Color Exception Note.

PAINT REQUIREMENTS:

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+++ STEP 1: REVIEW CONTRACT SPECIFIC CRITERIA TO DETERMINE PAINT COLOR REQUIREMENTS FOR YOUR PARTS

W56HZV-15-C-0099 (MLRS IAC CAB)
M67854-16-C-0006 (ACV1.1)

--- THE COLOR SHALL BE IN ACCORDANCE WITH THE SUPPLIED TECHNICAL DATA PACKAGE WITHIN THE QCR DOCUMENT.

W56HZV-19-C-0035 AND/OR PROJECT IS C03500001 (MPF)

--- WHERE THE SUPPLIED TECHNICAL DATA PACKAGE DEFINES A PAINT FINISH, THE FOLLOWING SHALL BE SUBSTITUTED: PROTECTIVE FINISH TO BE PER DRAWING 12654178.

W31P4Q-19-C-0101 - WHERE CONTRACT LINE ITEM SHOWS 4104420990 OR 4104668837 (HIMARSSPLY)

--- CAB and CAB APPLIQUE KITS - THE COLOR SHALL BE GREEN 383 FOR FINISH ON EXTERNAL PARTS

W56HZV-15-C-A001 (AMPV): ACCORDING TO AMPV PSPEC 3.0

--- EXTERIOR – SHALL HAVE CHEMICAL RESISTANT COATING (CARC), COLOR GREEN 383 (FEDERAL STANDARD 595 COLOR 34094), IN ACCORDANCE WITH MIL-DTL-53072D. A VERIFICATION REGIMEN SHALL BE DEVELOPED USING MIL-DTL-53072D FOR GUIDANCE.

--- INTERIOR - THE COLOR SHALL BE SEAFOAM GREEN (FEDERAL STANDARD 595 COLOR 24533) IN ACCORDANCE WITH MIL-PRF-22750G. A VERIFICATION REGIMEN SHALL BE DEVELOPED USING MIL-PRF-22750G FOR GUIDANCE.

W56HZV-18-C-0133 (BRADLEY A4):

--- EXTERIOR - SHALL HAVE CHEMICAL AGENT RESISTANT COATING (CARC), COLOR TAN 686A, 33446 IN ACCORDANCE WITH MIL-DTL-53072E. A VERIFICATION REGIMEN SHALL BE DEVELOPED USING MIL-DTL-53072E FOR GUIDANCE.

--- INTERIOR - THE COLOR SHALL BE SEAFOAM GREEN (FEDERAL STANDARD 595 COLOR 24533) IN ACCORDANCE WITH MIL-PRF-22750G. A VERIFICATION REGIMEN SHALL BE DEVELOPED USING MIL-PRF-22750G FOR GUIDANCE.

M67854-18-C-0007 (AAV TAIWAN)

IN ACCORDANCE WITH THE TDP (TECHNICAL DATA PACKAGE), COLOR SHALL BE DEFINED AS ONE OF THE FOLLOWING TYPES:

TYPE 1 - EXTERIOR CARC - GREEN 383 (COLOR 34094 PER FED-STD-595).

TYPE 2 - INTERIOR - SEMIGLOSS GREEN (COLOR 24533 PER FED-STD-595). A VERIFICATION REGIMEN TO BE DEVELOPED USING MIL-PRF-22750G.

TYPE 3 - NON-SKID ENAMEL

GRADE A - SILICON CARBIDE PARTICLES

GRADE B - SILICON CARBIDE FILLED

TYPE 4 - INTERIOR, FIRE RETARDANT - SEMIGLOSS GREEN (COLOR 24533 PER FED-STD-595).

TYPE 5 - PRIME ONLY

TYPE 6 - HEAT-RESISTING PAINT (COLOR BLACK)

+++ STEP 2: UTILIZE THIS CRITERIA IF THE CONTRACT SPECIFIC CRITERIA DID NOT APPLY

WHERE THE...

SUPPLIED TECHNICAL DATA PACKAGE DEFINES A PAINT COLOR OF: 34094, 383 GREEN, OD GREEN, OLIVE DRAB, OR FOREST GREEN:

--- SUBSTITUTE COLOR 33446, 686 TAN.

ITEM (PART NUMBER) ON THE PURCHASE ORDER ITSELF CONTAINS SPECIFIC DIRECTION ON PAINT COLOR SUCH AS, BUT NOT LIMITED TO -GRN, -GREEN, -TAN,

--- THE COLOR SHALL BE AS DIRECTED BY THE ITEM (PART NUMBER).

DELIVERY OF THE PURCHASE ORDERS ITEMS IS TO THE PHOENIX, AZ LOCATION

--- THE COLOR SHALL BE AS DIRECTED BY THE ITEM (PART NUMBER) SPECIFICATIONS.

+++ STEP 3: IF YOU CANNOT FIND THE REQUIREMENTS IN EITHER OF THE TWO STEPS ABOVE, SUBMIT A VIR FOR DIRECTION

Please contact your SQA Representative with any questions.

Thank you for your support!