

March 3, 2020

## Supplier Quality Notification

### Contracts Deliverable Requirements (CDR) 007 Submittal Requirements

To our Valued Suppliers:

BAE Systems, Combat Mission Systems, (legacy Combat Vehicles), would like to **remind / raise further awareness** to our supply base of CDR 007 submission expectations.

- Current production ramp up trends are revealing CDR documentation submittal issues with CDR 007:
  - As a reminder, CDR 007 weld submissions are to be submitted and approved **prior to manufacture**. BAE Systems has been seeing an increase in product deliveries without CDR 007 approvals in place. Please see the screenshot below from our CDR Manual:

#### 007 Welding-Combat Vehicles

- Prior to the Supplier's start of fabrication (or repair to raw material, casting, forgings, etc.), the Supplier shall submit procedure(s) and supporting qualification test data in accordance with the applicable specifications (including weld personnel certifications) and Form(s) to the BAE Systems Authorized Purchasing Representative
- 007 Welding-Combat Vehicles **PRIOR** to implementation of the proposed process, procedure approval is required by BAE Systems Weld Engineering
- Supplying product to BAE Systems without an approved Welding Procedure Specifications (WPS) is cause for rejection
- The WPS shall include the Procedure Qualification Record (PQR) for the process
- If the Supplier has completed the BAE Systems Weld Training, they may use the BAE Systems procedures for which they are qualified
- Use of BAE Systems WPS still requires approval prior to use for each individual part number. If the Purchasing Agreement Part Number is changed through configuration, the WPS shall be resubmitted even if nothing is changed within the weld process/procedure
- The Supplier is responsible for the performance and maintenance of all supporting documentation required to demonstrate compliance with Purchasing Agreement requirements
- If other than the Weld Code is invoked, the supplier is responsible for creating their own weld procedures.

Thank you for your support!