

LAA-5130 - Brazing or Braze Welding Procedure

Cover Sheet

(Please Type or Print)

Parts supplied by:

Welded by:

1. Company Name: _____ 4. Company Name: _____

2. Company Address: _____ 5. Company Address: _____

3a. Supplier Signature/Date: _____ 6. Fabricator Signature/Date: _____

3b. Supplier Phone Number: _____

3c. Supplier Contact: _____

BAE Systems
 Land & Armaments
 P.O. Box 15512
 York, PA 17405-1512

For _____
 Or _____

BAE Systems

ATTN: _____
(Buyers Name)

7a. P/O Part Number	7b. Part Name	7c. P/O Number	7d. Contract Number	7e. Brazement Part Number

In accordance with

8. Specification:

<input type="checkbox"/> MIL-B-7883 (CANCELLED USE ANSI/AWS C3.4 – C3.7 AS APPLICABLE)	<input type="checkbox"/> MIL-B-12672 (CANCELLED USE ANSI/AWS C3.4)	<input type="checkbox"/> MIL-B-12673
<input type="checkbox"/> OTHER:		

9. Specification Revision: _____ 10. BAE Systems Signature/Date: _____

Parameter and Drawing Sheet

Company Name: _____

WP No: _____

1. Brazing Method: Torch Furnace Induction Resistance Dip

2a. Filler Material Manufacturer: _____ 2b. Filler Material Size: _____ "

2c. Filler Material Specification: _____ 2d. Filler Material Classification: _____

2e. Filler Material Form: Wire Rod Strip Granular Paste Preform

3. Flux Specification: _____

4a. Torch Tip Size: _____ 4b. Flame Type: Neutral Reducing Oxidizing

5. Brazing Temperature: _____ °F 6. Gas Pressure: _____ PSI 7. Furnace Atmosphere: _____

8. Cleaning Method: _____

9. Provide below a simple drawing or sketch that clearly shows the type of joint, including dimensions, tolerances and braze symbols.

Brazement Part Number: _____

Part List

Piece Part Number	Piece Part Name	Thickness	Material Specification	Material Type