

BAE Systems Platforms & Services

Supplier Quality Assurance Manual: Additions and Changes

October 2015



SQAM Addition

7.1.2 Chemical Agent Resistant Coating (CARC) Processing

- Processing of CARC-finished parts/assemblies shall be performed only by a BAE Systems approved supplier. Parts received which are not finished by an approved supplier may be rejected and may be subject to rework by an approved supplier at the supplier's expense.

SQAM Changes

Rev 04:

7.2 Part Identification Marking

The Supplier shall assure that Items are legibly marked in accordance with drawing requirements and the requirements of the Purchasing Agreement. Marking shall be legible after all finishing processes are completed.

Rev 05:

7.2 Part Identification Marking

The Supplier shall ensure that Items are legibly marked in accordance with drawing requirements and the requirements of the Purchasing Agreement. **Identification is required for any part that does not have an identification requirement referenced on either the drawing/specification. The identification method is to be determined by the supplier, must contain part number and change level and the identification process cannot affect form, fit or function of the part.** Marking shall be legible after all finishing processes are completed.

The verbiage in **green** has been added

SQAM Changes cont'

Rev 04:

9.4 Age Sensitive Materials

For elastomeric products (such as natural and synthetic rubbers), potting compounds, shrinkable tubing, epoxies, adhesives, sealants, paints, and other like product which have a manufacturer-specified shelf life, the following requirements apply:

- Permanently mark the product (or packaging if marking the product would damage it), in a manner that is not detrimental to its form, fit, or function, with the date of expiration or “best if used by” date and lot traceability information (i.e. lot number, date of manufacture, batch number, etc.) The method of marking is optional unless otherwise specified
- The product must be received by BAE Systems with a minimum of 75% of its shelf life remaining
- For kits containing age-sensitive materials, the outside of the kit’s container shall be marked with “Earliest Expiration Date” and the earliest expiration date of the materials contained in the kit (ex. Earliest Expiration Date 04/2015)
- Assemblies containing age sensitive materials, where those materials are fully consumed, shall not be subject to age control marking unless otherwise specified

Rev 05a:

9.4 Age Sensitive Materials

For elastomeric products (such as natural and synthetic rubbers), potting compounds, shrinkable tubing, epoxies, adhesives, sealants, paints, and other like product which have a manufacturer-specified shelf life, the following requirements apply:

- Permanently mark the product (or packaging if marking the product would damage it), in a manner that is not detrimental to its form, fit, or function, with the date of expiration or “best if used by” date and lot traceability information (i.e. lot number, date of manufacture, batch number, etc.) The method of marking is optional unless otherwise specified
- The product must be received by BAE Systems with a minimum of **50 %** of its shelf life remaining **or as directed by contract.**
- For kits containing age-sensitive materials, the outside of the kit’s container shall be marked with “Earliest Expiration Date” and the earliest expiration date of the materials contained in the kit (ex. Earliest Expiration Date 04/2015)
- Assemblies containing age sensitive materials, where those materials are fully consumed, shall not be subject to age control marking unless otherwise specified

The verbiage in **green** has been added

The verbiage in **blue** has been changed