

**LAA-5130 - Brazing or Braze Welding Procedure**

**Cover Sheet**

(Please Type or Print)

Parts supplied by:

Welded by:

1. Company Name: \_\_\_\_\_ 4. Company Name: \_\_\_\_\_

2. Company Address: \_\_\_\_\_ 5. Company Address: \_\_\_\_\_  
\_\_\_\_\_

3a. Supplier Signature/Date: \_\_\_\_\_ 6. Fabricator Signature/Date: \_\_\_\_\_

3b. Supplier Phone Number: \_\_\_\_\_

3c. Supplier Contact: \_\_\_\_\_

BAE Systems  
Land & Armaments  
P.O. Box 15512  
York, PA 17405-1512

For  
Or

BAE Systems  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

ATTN: \_\_\_\_\_  
(Buyers Name)

7a. P/O Part Number	7b. Part Name	7c. P/O Number	7d. Contract Number	7e. Brazement Part Number

In accordance with

8. Specification:

<input type="checkbox"/> MIL-B-7883 (CANCELLED USE ANSI/AWS C3.4 – C3.7 AS APPLICABLE)	<input type="checkbox"/> MIL-B-12672 (CANCELLED USE ANSI/AWS C3.4)	<input type="checkbox"/> MIL-B-12673
<input type="checkbox"/> OTHER:		

9. Specification Revision: \_\_\_\_\_ 10. BAE Systems Signature/Date: \_\_\_\_\_

**Parameter and Drawing Sheet**

Company Name: \_\_\_\_\_

WP No: \_\_\_\_\_

1. Brazing Method: Torch  Furnace  Induction  Resistance  Dip 

2a. Filler Material Manufacturer: \_\_\_\_\_ 2b. Filler Material Size: \_\_\_\_\_ "

2c. Filler Material Specification: \_\_\_\_\_ 2d. Filler Material Classification: \_\_\_\_\_

2e. Filler Material Form: Wire  Rod  Strip  Granular  Paste  Preform 

3. Flux Specification: \_\_\_\_\_

4a. Torch Tip Size: \_\_\_\_\_ 4b. Flame Type: Neutral  Reducing  Oxidizing 

5. Brazing Temperature: \_\_\_\_\_ °F 6. Gas Pressure: \_\_\_\_\_ PSI 7. Furnace Atmosphere: \_\_\_\_\_

8. Cleaning Method: \_\_\_\_\_

9. Provide below a simple drawing or sketch that clearly shows the type of joint, including dimensions, tolerances and braze symbols.

Brazement Part Number: \_\_\_\_\_

**Part List**

Piece Part Number	Piece Part Name	Thickness	Material Specification	Material Type